



SANMINA

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EDI OUTBOUND DELJIT MESSAGE

VERSION: D97A

Author:	SANMINA EDI Group
Trading Partner:	All EDI Suppliers
Created:	August 17, 2016
Version:	1



DELJIT

Delivery Just in time message

A message provides the ability for a customer to convey precise delivery sequence and Just In Time schedule requirements to a supplier, and is intended to supplement the Delivery Schedule Message (DELFOR).

Segments:

Pos	Tag	Segment Name	EDIFACT Required	Repetition	Notes	Sanmina Required
	UNB	INTERCHANGE HEADER	M	1		Must use

Heading:

Pos	Tag	Segment Name	EDIFACT Required	Repetition	Notes	Sanmina Required
0010	UNH	MESSAGE HEADER	M	1		Must use
0020	BGM	BEGINNING OF MESSAGE	M	1		Must use
0030	DTM	DATE/TIME/PERIOD	M	10		Must use
0050		Segment Group 1	O	10		Must use
0060	RFF	REFERENCE	M	1		Must use
0080		Segment Group 2	O	20		Must use
0090	NAD	NAME AND ADDRESS	M	1	YES	Must use
0120		Segment Group 3	O	5		Must use
0130	CTA	CONTACT INFORMATION	M	1		Must use
0140	COM	COMMUNICATION CONTACT	M	5		Must use
0150		Segment Group 4	M	9999		Must use
0160	SEQ	SEQUENCE DETAILS	M	1		Must use

Detail:

Pos	Tag	Segment Name	EDIFACT Required	Repetition	Notes	Sanmina Required
0250		Segment Group 7	M	9999		Must use
0260	LIN	LINE ITEM	M	1		Must use
0270	PIA	ADDITIONAL PRODUCT ID	O	2		Must use
0280	IMD	ITEM DESCRIPTION	O	1		Must use
0350		Segment Group 8	O	5		Must use
0360	RFF	REFERENCE	M	1		Must use
0430		Segment Group 11	M	100		Must use
0440	QTY	QUANTITY	M	1		Must use
0450	SCC	SCHEDULING CONDITIONS	C	1		Must use
0460	DTM	DATE/TIME/PERIOD	M	2		Must use

Summary:

Pos	Tag	Segment Name	EDIFACT Required	Repetition	Notes	Sanmina Required
0500	UNT	MESSAGE TRAILER	M	1		Must use

Segments:

Pos	Tag	Segment Name	EDIFACT Required	Repetition	Notes	Sanmina Required
	UNZ	INTERCHANGE TRAILER	M	1		Must use



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UNB	INTERCHANGE HEADER	Pos:	Max: 1
		Group: N/A	Elements: 7

To start, identify and specify an interchange.

Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Sanmina Required</u>	<u>Type</u>	<u>Min/Max</u>				
UNB010	S001	SYNTAX IDENTIFIER	M	Comp					
	0001	Syntax identifier	M	A	4/4				
		<table border="0"> <tr> <td><u>Code</u></td> <td><u>Name</u></td> </tr> <tr> <td>UNOA</td> <td>UN/ECE level A</td> </tr> </table>	<u>Code</u>	<u>Name</u>	UNOA	UN/ECE level A			
<u>Code</u>	<u>Name</u>								
UNOA	UN/ECE level A								
	0002	Syntax version number	M	N	1/1				
		<table border="0"> <tr> <td><u>Code</u></td> <td><u>Name</u></td> </tr> <tr> <td>1</td> <td>Version 1</td> </tr> </table>	<u>Code</u>	<u>Name</u>	1	Version 1			
<u>Code</u>	<u>Name</u>								
1	Version 1								
UNB020	S002	INTERCHANGE SENDER	M	Comp					
	0004	Sender identification <i>Sanmina's mailbox details are:</i> Production:- SANMINACORP Test:- SANMINACORT		AN	1/35				
	0007	Partner identification code qualifier Sanmina's qualifier details are: Production:- 01 Test:- ZZ	O	AN	1/4				
UNB030	S003	INTERCHANGE RECIPIENT	M	Comp					
	0010	Recipient identification Supplier's UNB receiver ID	M	AN	1/35				
	0007	Partner identification code qualifier Supplier's UNB receiver ID qualifier	O	AN	1/4				
	0014	Routing Address Routing address of supplier – if applicable	O	AN	1/14				
UNB040	S004	DATE/TIME OF PREPARATION	M	Comp					
	0017	Date of preparation Date when the EDI translator generated the DELJIT message. Date format = yymmdd Date is always in Pacific Time	M	N	6/6				
	0019	Time of preparation Time when the EDI translator generated the DELJIT message. Time format = hhmm Time is always in Greenwich Mean Time (GM)	M	N	4/4				
UNB050	0020	INTERCHANGE CONTROL REFERENCE Sanmina sequentially generated UNB control number.	M	AN	1/14				
UNB070	0026	APPLICATION REFERENCE	O	AN	1/14				
UNB110	0035	TEST INDICATOR Indication that the interchange is a test. Set to '1' if the interchange is a test. Otherwise not used.	O	N	1				

Segment Example:

UNB+UNOA:1+SANMINACORP:01+SupplierID:SupplierQualifier:SupplierRouting Address+160523:1935+1+DELJIT'



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UNH	MESSAGE HEADER	Pos: 0010	Max: 1
		Heading - Mandatory	Elements: 2
		Group: N/A	

To head, identify and specify a message.

Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Sanmina Required</u>	<u>Type</u>	<u>Min/Max</u>
UNH010	0062	MESSAGE REFERENCE NUMBER Sanmina sequentially generated message control number. Must match the UNT020 control number.	M	AN	1/14
UNH020	S009	MESSAGE IDENTIFIER	M	Comp	
	0065	Message type identifier <u>Code</u> <u>Name</u> DELJIT Delivery just in time message	M	AN	1/6
	0052	Message type version number <u>Code</u> <u>Name</u> D Draft	M	AN	1/3
	0054	Message type release number <u>Code</u> <u>Name</u> 97A Release 97A	M	AN	1/3
	0051	Controlling agency <u>Code</u> <u>Name</u> UN UN/ECE/TRADE/WP.4, United Nations Standard Messages (UNSM)	M	AN	1/2
	0054	Association assigned code <u>Code</u> - EDDF04	O	AN	1//6

Segment Example:

UNH+1+DELJIT:D:97A:UN:EDD04''



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BGM	BEGINNING OF MESSAGE	Pos: 0020	Max: 1
		Heading - Mandatory	
		Group: N/A	Elements: 3

To indicate the type and function of a message and to transmit the identifying number.

Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Sanmina Required</u>	<u>Type</u>	<u>Min/Max</u>
BGM010	C002	DOCUMENT/MESSAGE NAME	O	Comp	
	1001	Document/message name, coded <u>Code</u> <u>Name</u> 242 Delivery just-in-time This will be used for SMI orders <u>Code</u> <u>Name</u> 78 Inventory movement advice This will be used for VCI Consumption Notices	M	AN	1/3
	1000	DOCUMENT/MESSAGE NAME <u>Code</u> <u>Name</u> SH Shipment Based	O	AN	1/35
BGM020	C106	DOCUMENT/MESSAGE IDENTIFICATION	O	Comp	
	1004	Document/message number Release number This number is the Delivery Identification Number – a concatenation of Sanmina’s release number, line number and shipment number. This number must be returned on the DESADV transaction for SMI	M	AN	1/35
BGM030	1225	MESSAGE FUNCTION, CODED <u>Code</u> <u>Name</u> 5 Replace previous schedule	O	AN	1/3

Segment Example:

BGM+242:::SH+002001001+5' SMI
 BGM+78:::SH+002001001+5' VCI



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DTM	DATE/TIME/PERIOD	Pos: 0030	Max: 10
		Heading - Mandatory	Group: N/A

To specify date, and/or time, or period.

Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Sanmina Required</u>	<u>Type</u>	<u>Min/Max</u>								
DTM010	C507	DATE/TIME/PERIOD	M	Comp									
	2005	Date/time/period qualifier	M	AN	1/3								
		<table border="0"> <tr> <td><u>Code</u></td> <td><u>Name</u></td> </tr> <tr> <td>137</td> <td>Document/message date/time</td> </tr> <tr> <td>158</td> <td>Horizon start date</td> </tr> <tr> <td>159</td> <td>Horizon End date</td> </tr> </table>	<u>Code</u>	<u>Name</u>	137	Document/message date/time	158	Horizon start date	159	Horizon End date			
<u>Code</u>	<u>Name</u>												
137	Document/message date/time												
158	Horizon start date												
159	Horizon End date												
	2380	Date/time/period Date	M	AN	1/35								
	2379	Date/time/period format qualifier	M	AN	1/3								
		<table border="0"> <tr> <td><u>Code</u></td> <td><u>Name</u></td> </tr> <tr> <td>102</td> <td>CCYYMMDD</td> </tr> </table>	<u>Code</u>	<u>Name</u>	102	CCYYMMDD							
<u>Code</u>	<u>Name</u>												
102	CCYYMMDD												

Segment Example:

DTM+137:20160321:102'
DTM+158:20160321:102'
DTM+159:20170320:102'



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Segment Group 1	Pos: 0050 Max: 10 Heading - Conditional Group: Group 1 Elements: NA
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Segment Summary:

Pos	Tag	Segment Name	Sanmina Required	Repetition	Notes
0060	RFF	REFERENCE	M	1	



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RFF	REFERENCE	Pos: 0080	Max: 5
		Heading - Mandatory	
		Group: Group 1	Elements: 1

To specify a reference.

Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Sanmina Required</u>	<u>Type</u>	<u>Min/Max</u>
RFF010	C506	REFERENCE	M	Comp	
	1153	Reference qualifier <u>Code</u> <u>Name</u> ON Order number RE Release Number	M	AN	1/3
	1154	Reference number Supplier Purchase Order number Release Number PO Release number to be used in invoicing.	M	AN	1/35
	1156	Line Number PO Line Number	O	AN	1/6

Segment Example:

RFF+ON:B60000057:1'
RFF+RE:6'



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Segment Group 2

Pos: 0080 Max: 20
Heading - Mandatory
Group: Group 2 Elements: NA

Segment Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Sanmina Required</u>	<u>Repetition</u>	<u>Notes</u>
0090	NAD	NAME AND ADDRESS	M	1	Y
0120		Segment Group 3	M	5	N



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NAD	NAME AND ADDRESS	Pos: 0090	Max: 1
		Heading - Mandatory	Group: Group 2 Elements: 3

To specify the name/address and their related function.

Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Sanmina Required</u>	<u>Type</u>	<u>Min/Max</u>
NAD010	3035	Party Qualifier Code Name BT Bill to Party BY Buying Party ST Ship to Party SE Selling Party	M	AN	1/3
NAD020	C082	PARTY IDENTIFICATION DETAILS	O	Comp	
	3039	Party id. identification Please see note below regarding a list of bill-to and ship-to codes.	M	AN	1/35
	3055	Code list responsible agency, coded Code Name 92 Assigned by buyer or buyer's agent	M	AN	1/3
NAD040	C080	Party name	O	Comp	
	3036	Party name Name of a party involved in a transaction.	M	AN	1/35

Notes:

The following URL is where you will find a complete list of ship-to/bill-to codes that may be used by Sanmina.

<http://www.sanmina.com/partners-access/partner-programs/index.php>

Scroll to the bottom of the screen and look for PDF document [Ship to Address Codes](#)

Segment Example:

NAD+BT+NASSC-AP ::92++New Location For US locations '

NAD+BY+79-877-8395 ::92++Sanmina Corporation '

NAD+ST+34510::92++ENG - Tatabanya Plant, HUN Plant 1'

NAD+SE+XYZ001::92++XYZ Corporation'



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Segment Group 3	Pos: 0120 Heading-Conditional Group: Group 3	Max 5 Elements: NA
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Segment Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Sanmina Required</u>	<u>Repetition</u>	<u>Notes</u>
0130	CTA	CONTACT INFORMATION	M	1	N
0140	COM	COMMUNICATION CONTACT	M	5	N



CTA	CONTACT INFORMATION	Pos: 0130	Max: 1
		Heading - Mandatory	
		Group: Group 3	Elements: 2

A segment to identify person, function, department to whom communication should be directed.

Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Sanmina Required</u>	<u>Type</u>	<u>Min/Max</u>
CTA010	3139	CONTACT FUNCTION, CODED <u>Code</u> <u>Name</u> IC Information contact	M	AN	1/3
CTA020	C506	DEPARTMENT OR EMPLOYEE DETAILS		Comp	
	3412	Department or employee The department or person within an organizational entity.	O	AN	1/35

Segment Example:

CTA+IC+:Wiggy, Ziggy'



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COM	COMMUNICATION CONTACT	Pos: 0140	Max: 5
		Detail - Mandatory	
		Group: Group 3	Elements: 1

Identify communication types and numbers for person, function, department identified in CTA.

Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Sanmina Required</u>	<u>Type</u>	<u>Min/Max</u>				
COM010	C076	COMMUNICATION CONTACT Communication number of a department or employee in a specified channel.	M	Comp					
	3148	Communication Method The communication method	M	AN	1/512				
	3155	Communication channel qualifier Code identifying the type of communication channel being used. <table style="margin-left: 40px; border: none;"> <tr> <td style="border-bottom: 1px solid black; padding: 2px;"><u>Code</u></td> <td style="border-bottom: 1px solid black; padding: 2px;"><u>Name</u></td> </tr> <tr> <td style="padding: 2px;">EM</td> <td style="padding: 2px;">Email Address</td> </tr> </table>	<u>Code</u>	<u>Name</u>	EM	Email Address	M	AN	1/3
<u>Code</u>	<u>Name</u>								
EM	Email Address								

Segment Example:

COM+ziggy.wiggy@sanmina.com:EM'



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Segment Group 4	Pos: 0150	Max: 9999
	Detail - Mandatory	
	Group: Group 4	Elements: NA

Segment Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Sanmina Required</u>	<u>Repetition</u>	<u>Notes</u>
0160	SEQ	SEQUENCE DETAILS	M	1	N



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SEQ	SEQUENCE DETAILS	Pos: 0160	Max: 1
		Detail - Mandatory	
		Group: Group 4	Elements: 1

A segment providing specific details related to the delivery sequence requested by the buyer or recipient of the product.

Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Sanmina Required</u>	<u>Type</u>	<u>Min/Max</u>				
SEQ010	1245	STATUS INDICATOR, CODED	M	AN	1/3				
		<table border="0"> <tr> <td><u>Code</u></td> <td><u>Name</u></td> </tr> <tr> <td>3</td> <td>Created new</td> </tr> </table>	<u>Code</u>	<u>Name</u>	3	Created new			
<u>Code</u>	<u>Name</u>								
3	Created new								

Segment Example:

SEQ+3



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Segment Group 7	Pos: 0250	Max: 9999
	Detail - Mandatory	
	Group: Group 7	Elements: NA

Segment Summary:

Pos	Tag	Segment Name	Sanmina Required	Repetition	Notes
0260	LIN	LINE ITEM	M	1	N
0270	PIA	ADDITIONAL PRODUCT ID	M	2	N
0280	IMD	ITEM DESCRIPTION	M	1	N
0360		<u>Segment Group 8</u>	M	5	N
0430		<u>Segment Group 11</u>	M	5	N



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LIN	LINE ITEM	Pos: 0260	Max: 1
		Detail - Mandatory	
		Group: Group 7	Elements: 1

To identify a line item and configuration.

Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Sanmina Required</u>	<u>Type</u>	<u>Min/Max</u>				
LIN030	C212	ITEM NUMBER IDENTIFICATION	M	Comp					
	7140	Item number	M	AN	1/35				
	7143	Item number type, coded	M	AN	1/3				
		<table border="0"> <tr> <td><u>Code</u></td> <td><u>Name</u></td> </tr> <tr> <td>BP</td> <td>Buyer's part number</td> </tr> </table>	<u>Code</u>	<u>Name</u>	BP	Buyer's part number			
<u>Code</u>	<u>Name</u>								
BP	Buyer's part number								

Segment Example:

LIN+++AXI2384:BP'



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PIA	ADDITIONAL PRODUCT ID	Pos: 0270	Max: 10
		Detail - Conditional	
		Group: Group 7	Elements: 3

To specify additional or substitution item identification codes.

Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Sanmina Required</u>	<u>Type</u>	<u>Min/Max</u>
PIA010	4347	PRODUCT ID. FUNCTION QUALIFIER <u>Code</u> <u>Name</u> 1 Additional identification	M	AN	1/3
PIA020	C212	ITEM NUMBER IDENTIFICATION	M	Comp	
	7140	Item number MFG part number	M	AN	1/35
	7143	Item number type, coded <u>Code</u> <u>Name</u> VP MFG (Seller's) part number	M	AN	1/3
PIA030	C212	ITEM NUMBER IDENTIFICATION	M	Comp	
	7140	Item number Item Revision	O	AN	1/35
	7143	Item number type, coded <u>Code</u> <u>Name</u> EC Item Revision	O	AN	1/3
	3055	Code list responsible agency, coded <u>Code</u> <u>Name</u> 91 Assigned by Seller or Seller's agent	M	AN	0/3

Segment Example:

PIA+1+JS93847:VP+01:EC:91'



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IMD	ITEM DESCRIPTION	Pos: 0280	Max: 1
		Detail - Conditional	Elements: 2
		Group: Group 7	

To provide a textual description of the orderable part.

Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Sanmina Required</u>	<u>Type</u>	<u>Min/Max</u>
IMD010	7077	Item description type, coded <u>Code</u> <u>Name</u> F Free-form	M	AN	1/3
IMD030	C273	ITEM DESCRIPTION	M	Comp	
	7008	Item description Sanmina's narrative description of the part	M	AN	1/35

Segment Example:

IMD+F+++::JP3 WIDGET CONNECTOR 29'



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Segment Group 8

Pos: 0350 Max: 5
Detail - Mandatory
Group: Group 8 Elements: NA

Segment Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Sanmina Required</u>	<u>Repetition</u>	<u>Notes</u>
0360	RFF	REFERENCE	M	1	N



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RFF	REFERENCE	Pos: 0360	Max: 1
		Detail - Mandatory	
		Group: Group 8	Elements: 1

A segment for referencing document and other numbers related to the line item as specified in the LIN segment.

Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Sanmina Required</u>	<u>Type</u>	<u>Min/Max</u>				
RFF010	C506	REFERENCE	M	Comp					
	1153	Reference qualifier Code giving specific meaning to a reference number <table border="0"> <tr> <td><u>Code</u></td> <td><u>Name</u></td> </tr> <tr> <td>MF</td> <td>Manufacturer's Name</td> </tr> </table>	<u>Code</u>	<u>Name</u>	MF	Manufacturer's Name	M	AN	1/3
<u>Code</u>	<u>Name</u>								
MF	Manufacturer's Name								
	1154	Reference number Manufacturer's Name	M	AN	1/35				

Segment Example:

RFF+MF:XYZ Corp'



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Segment Group 11	Pos: 0430	Max: 100
	Detail - Mandatory	
	Group: Group11	Elements: NA

Segment Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Sanmina Required</u>	<u>Repetition</u>	<u>Notes</u>
0440	QTY	QUANTITY	M	1	
0450	SCC	SCHEDULING CONDITIONS	M	1	
0460	DTM	DATE/TIME/PERIOD	M	2	
0160	SEQ	SEQUENCE DETAILS	M	1	



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QTY	QUANTITY	Pos: 0440	Max: 1
		Detail - Mandatory	
		Group: Group 11	Elements: 1

A segment to specify pertinent quantities relating to the line item.

Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Sanmina Required</u>	<u>Type</u>	<u>Min/Max</u>
QTY010	C186	QUANTITY DETAILS Quantity information in a transaction, qualified when relevant	M	Comp	
	6063	Quantity qualifier Code giving specific meaning to a quantity. <u>Code</u> <u>Name</u> 1 Discrete quantity	M	AN	1/3
	6060	Quantity Numeric value of a quantity	M	R6	1/15
	6411	Measure unit qualifier Indication of the unit of measurement in which weight (mass), capacity, length, area, volume or other quantity is expressed.	M	AN	1/3

Segment Example:

QTY+1:14400: EA'



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SCC	SCHEDULING CONDITIONS	Pos: 0460	Max:1
		Detail - Mandatory	Elements: 1
		Group: Group 11	

Indicating scheduling conditions

Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Sanmina Required</u>	<u>Type</u>	<u>Min/Max</u>				
SCC10			M	Comp					
	4017	Delivery Plan Status Indicator, Coded Code indicating the level of commitment of schedule Information <table border="0"> <tr> <td><u>Code</u></td> <td><u>Name</u></td> </tr> <tr> <td>1</td> <td>Firm</td> </tr> </table>	<u>Code</u>	<u>Name</u>	1	Firm	M	AN	1/3
<u>Code</u>	<u>Name</u>								
1	Firm								
	2013	Frequency Coded Specification of the representation of a date, a date and time or of a period. <table border="0"> <tr> <td><u>Code</u></td> <td><u>Name</u></td> </tr> <tr> <td>D</td> <td>Discrete</td> </tr> </table>	<u>Code</u>	<u>Name</u>	D	Discrete	M	AN	1/3
<u>Code</u>	<u>Name</u>								
D	Discrete								

Segment Example:

SCC+I+D'



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DTM	DATE/TIME/PERIOD	Pos: 0460	Max: 2
		Detail - Mandatory	Group: Group 11
		Elements: 1	

Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Sanmina Required</u>	<u>Type</u>	<u>Min/Max</u>
DTM010	C507	DATE/TIME/PERIOD	M	Comp	
	2005	Date/time/period qualifier Code giving specific meaning to a date, time or period <u>Code</u> <u>Name</u> 10 Shipment date/time, requested	M	AN	1/3
	2380	Date/time/period The value of a date, a date and time, a time or of a period in a specified representation.	M	AN	1/35
	2379	Date/time/period format qualifier Specification of the representation of a date, a date and time or of a period. <u>Code</u> <u>Name</u> 102 CCYYMMDD	M	AN	1/3

Segment Example:

DTM+10:20160325:102'



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UNT	MESSAGE TRAILER	Pos: 0500 Detail - Mandatory Group: N/A	Max: 1 Elements: 2
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To end and check the completeness of a message.

Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Sanmina Required</u>	<u>Type</u>	<u>Min/Max</u>
UNT010	0074	NUMBER OF SEGMENTS IN A MESSAGE Generated automatically, this is the count of the number of segments in the message (including UNH through UNT segments)	M	N	0/6
UNT020	0062	MESSAGE REFERENCE NUMBER Must match the UNH control number.	M	AN	0/14

Segment Example:

UNT+22+1'



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UNZ	INTERCHANGE TRAILER	Pos:	Max: 1
		- Mandatory	
		Group: N/A	Elements: 2

To end and check the completeness of an interchange.

Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Sanmina Required</u>	<u>Type</u>	<u>Min/Max</u>
UNZ010	0036	INTERCHANGE CONTROL COUNT This is the number of messages (i.e. UNH segments) in the current envelope.	M	N	0/6
UNZ020	0020	INTERCHANGE CONTROL REFERENCE Must match the ICN from the UNB segment at the start of the envelope.	M	AN	0/14

Segment Example:

UNZ+1+1'



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Example SMI Data File:

UNB+UNOA:1+SANMINACORP:01+SupplierID:SupplierQualifier:SupplierRouting Address+160523:0935+1+
+DELJIT'
UNH+1+DELJIT:D:97A:UN:EDD04'
BGM+242:::SH+002001001+5'
DTM+137:20160321:102'
DTM+158:20160321:102'
DTM+159:20170320:102'
RFF+ON:B60000057:1'
RFF+RE:6'
NAD+BT+NASSC-AP ::92++New Location For US locations'
NAD+BY+79-877-8395 ::92++Sanmina Corporation'
NAD+ST+34510::92++ENG - Tatabanya Plant, HUN Plant 1'
NAD+SE+XYZ001::92++XYZ Corporation'
CTA+IC+:Wiggy, Ziggy'
COM+ziggy.wiggy@sanmina.com:EM'
SEQ+3'
LIN+++AXI2384:BP'
PIA+1+JS93847:VP+01:EC:91'
IMD+F++:::JP3 WIDGET CONNECTOR 29'
RFF+MF:XYZ Corp'
QTY+1:14400:EA'
SCC+1+D'
DTM+10:20160325:102'
UNT+22+1'
UNZ+1+1'

Example VCI Data File:

UNB+UNOA:1+SANMINACORP:01+SupplierID:SupplierQualifier:SupplierRouting Address+160523:0935+1+
+DELJIT'
UNH+1+DELJIT:D:97A:UN:EDD04'
BGM+78:::SH+002001001+5'
DTM+137:20160321:102'
DTM+158:20160321:102'
DTM+159:20170320:102'
RFF+ON:B60000057 :1'
RFF+RE:6'
NAD+BT+NASSC-AP ::92++New Location For US locations'
NAD+BY+79-877-8395 ::92++Sanmina Corporation'
NAD+ST+34510::92++ENG - Tatabanya Plant, HUN Plant 1'
NAD+SE+XYZ001::92++XYZ Corporation'
CTA+IC+:Wiggy, Ziggy'
COM+ziggy.wiggy@sanmina.com:EM'
SEQ+3'
LIN+++AXI2384:BP'
PIA+1+JS93847:VP+01:EC:91'
IMD+F++:::JP3 WIDGET CONNECTOR 29'
RFF+MF:XYZ Corp'
QTY+1:14400:EA'
SCC+1+D'
DTM+10:20160325:102'
UNT+22+1'
UNZ+1+1'