

# **EarCheck**®

Clinically proven to be safe and reliable, EarCheck<sup>®</sup> is a cost-effective and painless solution to detecting signs of ear infection.

Customer Name - Innovia Medical

**Product Highlight** – EarCheck – the only objective solution for parents to test for signs of ear infection in children

Industry Segment - Medical

Manufacturing Location - Shenzhen, China

## **Challenge**

Provide design development support, manufacturing and execute a speed-to-market strategy that offers competitive pricing. Since EarCheck had previously partnered with another Electronics Manufacturing Services (EMS) provider and component supplier, Sanmina-SCI® needed to change the Approved Vendor List (AVL) during the design and development phase. Moreover, the previous EMS provider had missed critical deadlines. As a result, Sanmina-SCI developed an accelerated production strategy and committed to meeting all design, manufacturing and delivery requirements.

#### **Solution**

After winning the account from an EMS competitor, Sanmina-SCI made an unwavering commitment to produce, package and deliver EarCheck to retailers. The product was successfully launched directly from Sanmina-SCI's Shenzhen, China facility, providing Innovia Medical an overall lower-cost solution and expedited time-to-market.

#### **Results**

UL®-approved product delivery and launch into the U.S. market. Approximately 50,000 products were successfully delivered to end customers, and Wal-Mart® and Babies "R" Us® distribution centers.

## Sanmina-SCI Partners With Innovia Medical to Design, Manufacture and Ship Medical Device

From the first pilot run to the UL-approved shipments, EarCheck began to establish its product as a worldwide standard in children's healthcare. Sanmina-SCI provided Innovia Medical the speed, flexibility and quality required to meet their cost and time-to-market objectives.



"I was very impressed with Sanmina-SCI's commitment, enthusiasm and knowledge, and feel confident that their efforts will result in Innovia's success. I look forward to continuing to work with Sanmina-SCI to successfully launch EarCheck."

— Joseph Kessinger Chief Financial Officer Innovia Medical



# From Concept to High-Volume Manufacturing in Nine (9) Months

The EarCheck project involved a demanding production and manufacturing plan. With such an aggressive production plan in place, Sanmina-SCI created NPI development roadmaps and strategies to enable a successful manufacture and launch of EarCheck:

- Load and consolidate initial Bill of Materials (BOM)
- Validate documentation such as design layout, PCB gerbers, PCB assembly drawings, etc.
- Validate information from customer-provided Approved Vendor List (AVL) on all components (electronic, plastic, metal, etc.)
- Perform site visits, audits and qualify all component vendors
- Qualify and utilize local source components to reduce cost of goods
- Run pre-pilot and pre-production builds
- Develop first article sample build
- Set-up and customize customer-provided test equipment and fixtures

It is unusual within the EMS industry for a product to directly launch from a lower-cost region such as China right out the gate. Generally, there are less problems with the "birth" in the U.S. as issues are more quickly resolved locally. However, Sanmina-SCI listened to the needs of Innovia Medical and developed a plan to provide high-volume manufacturing in Shenzhen, China, while adhering to the accelerated deadline. This plan, for example, included setting up wall partitions – from floor to ceiling – in a matter of a weekend to resolve the problem of ambient noise interfering with the device testing process.

## **Previous Experience Plays a Critical Role**

Sanmina-SCI has extensive experience in manufacturing small, hand-held medical devices. The Shenzhen facility employs an experienced and dedicated medical team in China that offers comprehensive medical experience that includes:

- Manufacturing that requires many different configurations
- · Downloading and registering software into devices

#### **About Sanmina-SCI®**

Sanmina-SCI® Corporation is a leading Electronics Manufacturing Services (EMS) provider focused on delivering complete end-to-end manufacturing solutions to technology companies around the world. Sanmina-SCI's service offerings include innovative product design and engineering, test solutions, manufacturing, IT expertise, logistics and post-manufacturing repair/warranty services. Sanmina-SCI is recognized as a technology leader with major global operations in over 19 countries and on five continents.

Visit www.sanmina-sci.com for more information.

### Total Manufacturing Solution

"Many contract manufacturers know how to build (that's what they do) but the additional elements add value to the end result and the quality to the customers – that's what Sanmina-SCI provides," states Kessinger.

- Industry-leading build-to-order (BTO) and configure-to-order (CTO) expertise
- Direct-order shipping leadership
- RoHS and WEEE compliance services

EarCheck is another successful example of Sanmina-SCI's ability to deliver on our core value proposition that ties the customers' bottom line and profits to Sanmina-SCI's success.

## **Design and JDM Leadership**

- Cost reduction engineering
- NPI gateway strategy
- Design collaboration Contract Design Manufacturing (CDM) and Joint Design Manufacturing (JDM) models for all market sectors

## **Manufacturing Leadership**

- Complete end-to-end manufacturing solutions from design to logistics
- Local and lower-cost manufacturing solutions
- BTO and CTO leadership
- Advanced supply chain management
- Post-manufacturing solutions
- Best total cost and quality in the EMS industry

# **Medical Industry Leadership**

- FDA registered
- ISO certified
- Full quality and regulatory compliance
- Eight (8) exclusively dedicated medical facilities in seven (7) countries

# Customer Knowledge

- Technology leadership in the EMS industry
- Focus on dedicated end markets
- Passion for our customers
- Easy-To-Do-Business-With approach
- Flexible and proactive
- Decision made in minutes and hours, not weeks and months



